

Assembly and Attachment Instructions for Swim Ladders (3- and 4-Step)

The assembly portion of your kit contains:

¼ x ¾ Phillips head bolts

¼-20 Nylon locknuts

4 Plastic end caps

This is for assembly of the steps to the side rails. Each step is secured with (4) ¼ x ¾" Phillips head bolts and (4) ¼-20 locknuts. The plastic end caps cover the bottom ends of the side rails.

Attach the "J" hooks to the ladder with the hardware listed below. Secure the "J" hooks (with the hook portion of the J facing upward) using the ¼ x ¾" Phillips bolts and the ¼ x 1-½" Phillips head bolts with the locknuts.

2-"J" hooks

2 ¼ x 1-½" Phillips head bolts

2 ¼ x ¾" Phillips head bolts

4 ¼-20 Nylon locknuts

The ladder attachment portion of your hardware kit contains:

2 Footman's loops

4 10-24 x 2" Phillips head bolts

4 Nylon stop nuts

4 ½" OD flat washers

The footman's loops are secured to the top surface of your raft, dock, or boat using the flat washers and lock nuts on the underside. Use ladder to determine the placement of the footman's loops.